WEST VIRGINIA LEGISLATURE

REGULAR SESSION, 1967

ENROLLED
SENATE BILL NO. 281

(By Mr. Parson (Mr. President) and Mr. Jackson

PASSED MAJOL 7 1967

In Effect Passage

FILED IN THE OFFICE ROBERT D. BAILEY SECRETARY OF STATE THIS DATE 3-21-67

ENROLLED

MINES AND MINING

COMMITTEE SUBSTITUTE

FOR

Senate Bill No. 281

(Mr. Carson [Mr. President] and Mr. Jackson original sponsors)

[Passed March 7, 1967; in effect from passage.]

AN ACT to amend and reenact sections five and twenty-one, article one, chapter twenty-two of the code of West Virginia, one thousand nine hundred thirty-one, as amended; to amend and reenact sections one, four, five, thirteen, thirty-seven, thirty-eight, thirty-nine, fifty and sixty-one, article two of said chapter twenty-two; to amend and reenact section five, article six of said chapter twenty-two; to further amend article one of said chapter twenty-two

by adding thereto two new sections, designated sections seven-a and seven-b; and to further amend article two of said chapter twenty-two by adding thereto three new sections, designated sections seven-a, sixty-one-a and sixty-one-b, all relating to coal mine safety and the West Virginia department of mines.

Be it enacted by the Legislature of West Virginia:

That sections five and twenty-one, article one, chapter twenty-two of the code of West Virginia, one thousand nine hundred thirty-one, as amended, be amended and reenacted; that sections one, four, five, thirteen, thirty-seven, thirty-eight, thirty-nine, fifty and sixty-one, article two of said chapter twenty-two be amended and reenacted; that section five, article six of said chapter twenty-two be amended and reenacted; that article one of said chapter twenty-two be further amended by adding thereto two new sections, designated sections seven-a and seven-b; and that article two of said chapter twenty-two be further amended by adding thereto three new sections, designated sections seven-a, sixty-one-a and sixty-one-b, all to read as follows:

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ARTICLE 1. ADMINISTRATION; ENFORCEMENT.

§22-1-5. Eligibility; salary.

The director of the department of mines shall be a male citizen of West Virginia, shall be a competent person of good repute and temperate habits and shall have had at 4 least fifteen years' experience underground in coal mines, at least ten of which shall have been underground in mines in this state. He shall possess a practical knowledge of the different systems of working, ventilating and drain-8 ing coal mines, and a practical and scientific knowledge of all noxious and dangerous gases found in such mines. A diploma in mining engineering from the West Virginia 10 - 11 university school of mines, or any similarly accredited engineering school shall be counted as two years' working experience. The director shall devote all of his time 13 14 to the duties of his office and shall not be directly or indirectly interested financially in any mine in this state. 15 The salary of the director of the department of mines shall be sixteen thousand dollars per year, and traveling 17 18 expenses, which shall be paid out of the state treasurey 19 upon requisiton on the state auditor, properly certified by 20 the director of the department of mines.

§22-1-7a. Mine safety instructors; employment; tenure; oath; bond.

The department shall employ five or more mine safety 2 instructors. To be eligible for employment as a mine safety instructor the applicant shall be: (1) a citizen of West Virginia, in good health, not less than twenty-five nor more than sixty years of age, and of good character, reputation and temperate habits; and (2) a person who has had at least five years' experience in first aid and mine rescue work and who has had practical experience with dangerous gases found in coal mines, and who has 10 a practical knowledge of mines, mining methods, mine ventilation, sound safety practices and applicable mining 11 12 laws. 13 In order to qualify for appointment as a mine safety 14 instructor an eligible applicant shall submit to a written and oral examination given by the mine inspectors' 15 16 examining board. The examination shall relate to the duties to be performed by a safety instructor and may, 17 subject to the approval of the mine inspector's examining 18 19 board, be prepared by the director of West Virginia department of mines. 20

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- 21 If the board finds after investigation and examination
- 22 that the applicant (1) is eligible for appointment and (2)
- 23 has passed all oral and written examinations with a grade
- 24 of at least eighty per cent, the board shall add such ap-
- 25 plicant's name and grade to a register of qualified eligible
- 26 candidates and certify its action to the director of the
- 27 department of mines. The director may then appoint one
- 28 of the candidates from the three having the highest
- 29 grade.
- 30 The salary for a mine safety instructor shall be not
- 31 less than sixty-five hundred dollars nor more than
- 32 seventy-two hundred dollars per year and shall be fixed
- 33 by the director of the department of mines, who shall
- 34 take into consideration ability, performance of duty, and
- 35 experience. No reimbursement for traveling expenses
- 36 shall be made except on an itemized accounting for such
- 37 expenses submitted by the instructor, who shall verify
- 38 upon oath that such expenses were actually incurred in
- 39 the discharge of his official duties.
- 40 Mine safety instructors serving as such on the effective
- 41 date of this section may continue to serve for a probation-

- 42 ary period not exceeding one year and, if eligible, may
- 43 qualify for permanent appointment during such proba-
- 44 tionary period in accordance with the provisions of this
- 45 section. Mine safety instructors, before entering upon the
- 46 discharge of their duties, shall take and subscribe to the
- 47 oath and shall execute a bond in the same penal sum, with
- 48 surety approved by the director of the department of
- 49 mines, all as is required by this article in the case of
- 50 mine inspectors.
- 51 Except as expressly provided in this section to the con-
- 52 trary, all provisions of this article relating to the eligibil-
- 53 ity, qualification, appointment, tenure and removal of
- 54 mine inspectors shall be applicable to mine safety in-
- 55 structors.

§22-1-7b. Mine inspectors—May be appointed to fill vacancy in department for unexpired term; permanent tenure benefits not affected.

Notwithstanding any other provisions of law, if a

- 2 vacancy occurs in any appointive position within the
- 3 department of mines any mine inspector having per-
- 4 manent tenure, if qualified, may be appointed to fill the

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- 5 unexpired portion of the term of such appointive position
- 6 without forfeiting any of the benefits which have
- 7 occurred to him because of his permanent tenure as a
- 8 mine inspector.

§22-1-21. Mine rescue teams.

It shall be the duty of any mine operator employing

- 2 fifty or more employees to have available for mine rescue
- 3 work a trained mine rescue team, the members of which
- 4 shall work in the general area of the mine. In the event
- 5 of any fire, explosion or recovery operations in or about
- 6 any mine, the director of the department of mines is here-
- 7 by authorized to call and assign any state mine rescue
- 8 team for the protection of employees and the preservation
- 9 of property. The director also may assign mine rescue
- 10 and recovery work to inspectors, instructors, or other
- 11 qualified employees of the department of mines as he may
- 12 deem desirable.

ARTICLE 2. COAL MINES.

§22-2-1. Definitions.

For the purpose of this article:

2 (1) The term "abandoned workings" shall mean ex-

- 3 cavations, either caved or sealed, that are deserted and
- 4 in which further mining is not intended, and open work-
- 5 ings which are ventilated and not inspected regularly.
- 6 (2) The term "approved" shall mean in strict com-
- 7 pliance with mining law or, in the absence of law, ac-
- 8 cepted by a recognized standardizing body or organiza-
- 9 tion whose approval is generally recognized as authori-
- 10 tative on the subject.
- 11 (3) The term "armored cable" shall mean a cable pro-
- 12 vided with a wrapping of metal, usually steel wires or
- 13 tapes, primarily for the purpose of mechanical protection.
- 14 (4) The term "assistant mine foreman" shall mean a
- 15 person designated to assist the mine foreman in the
- 16 supervision of a portion or the whole of a mine or of
- 17 the persons employed therein.
- 18 (5) The term "borehole cable" shall mean a cable
- 19 designed for vertical suspension in a borehole or shaft
- 20 and used for power circuits in the mines.
- 21 (6) The term "branch circuit" shall mean any circuit,
- 22 alternating current or direct current, connected to and
- 23 leading from the main power line.

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- 24 (7) The term "cable" shall mean a stranded conductor
- 25 (single conductor cable) or a combination of conductors
- 26 insulated from one another (multiple-conductor cable).
- 27 (8) The term "circuit breaker" shall mean a device
- 28 for interrupting a circuit between separable contacts
- 29 under normal or abnormal conditions.
- 30 (9) The term "delta connected" shall mean a power
- 31 system in which the windings of transformers or a.c.
- 32 generators are connected to form a triangular phase re-
- 33 lationship, and with the phase conductors connected to
- 34 each point of the triangle.
- 35 (10) The term "drift" shall mean a horizontal or ap-
- 36 proximately horizontal opening through strata or in a
- 37 coal seam and used for the same purposes as a shaft.
- 38 (11) The term "excavations and workings" shall mean
- 39 any or all parts of a mine excavated or being excavated,
- 40 including shafts, slopes, drifts, tunnels, entries, rooms and
- 41 working places, whether abandoned or in use.
- 42 (12) The term "effectively grounded" is an expression
- 43 which means grounded through a grounding connection
- 44 of sufficiently low impedance (inherent or intentionally

- 45 added or both) so that fault grounds which may occur
- 46 cannot build up voltages in excess of limits established
- 47 for apparatus, circuits, or systems so grounded.
- 48 (13) The term "face equipment" shall mean mobile
- 49 or portable mining machinery having electric motors or
- 50 accessory equipment normally installed or operated in by
- 51 the last open crosscut in an entry or room.
- 52 (14) The term "fire boss" shall mean any person desig-
- 53 nated to examine a mine for gas and other dangers. Such
- 54 person shall have the qualifications required by this
- 55 article.
- 56 (15) The term "flame-resistant cable, portable" shall
- 57 mean a portable flame-resistant cable that has passed
- 58 the flame tests of the federal bureau of mines.
- 59 (16) The term "gassy mine" shall mean any mine in
- 60 which methane has been ignited, or has been detected
- 61 with a permissible flame safety lamp, or by laboratory
- 62 analysis of an air sample collected in active workings,
- 63 in a perceptible air current, taken not less than twelve
- 64 inches from the roof, face and rib, in an amount of
- 65 twenty-five hundredths per cent or more.

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- 66 (17) The term "grounded (earthed)" shall mean that
- 67 the system, circuit, or apparatus referred to is provided
- 68 with a ground.
- 69 (18) The term "ground or grounding conductor (min-
- 70 ing)" (also referred to as a safety ground conductor,
- 71 safety ground, and frame ground) shall mean a metallic
- 72 conductor used to connect the metal frame or enclosure
- 73 of an equipment, device or wiring system, with a mine
- 74 track or other effective grounding medium.
- 75 (19) The term "high voltage" shall mean voltage hav-
- 76 ing a nominal value greater than six hundred fifty volts
- 77 between any two ungrounded conductors of the power
- 78 system.
- 79 (20) The term "interested persons" shall include the
- 80 operator, members of any mine safety committee at the
- 81 mine affected and other duly authorized representatives
- 82 of the mine workers, and state mine inspectors.
- 83 (21) The term "lightning arrestor" shall mean a pro-
- 84 tective device for limiting surge voltages on equipment
- 85 by discharging or bypassing surge current; it prevents
- 86 continued flow of follow current to ground and is capable
- 87 of repeating these functions as specified.

- 88 (22) The term "mechanical working section" shall
- 89 mean an area of a mine (1) in which coal is loaded
- 90 mechanically, (2) which is comprised of a number of
- 91 working places that are generally contiguous and (3)
- 92 which is of such size to permit necessary supervision
- 93 during the shift operation, including pre-shift and on-shift
- 94 examinations and tests required by law.
- 95 (23) The term "mine" shall include the shafts, slopes,
- 96 drifts or inclines connected with excavations penetrating
- 97 coal seams or strata, which excavations are ventilated by
- 98 one general air current or divisions thereof, and connected
- 99 by one general system of mine haulage over which coal
- 100 may be delivered to one or more points outside the mine
- 101 and the surface structures or equipment connected there-
- 102 with which contribute directly or indirectly to the min-
- 103 ing, preparation or handling of coal.
- 104 (24) The term "mine foreman" shall mean the person
- 105 charged with the responsibility of the general super-
- 106 vision of the underground workings of a mine and the
- 107 persons employed therein. He shall hold a certificate of
- 108 competency for such position issued to him by the de-

- 13 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 109 partment of mines after taking an examination held by
- 110 the department of mines.
- 111 (25) The term "mine power center or distribution
- 112 center" shall mean a combined transformer and distri-
- 113 bution unit complete within a metal enclosure from which
- 114 one or more low-voltage power circuits are taken.
- 115 (26) The term "neutral point" shall mean the connec-
- 116 tion point of transformer or generator windings from
- 117 which the voltage to ground is nominally zero, and is the
- 118 point generally used for system groundings in a wye-
- 119 connected a.c. power system.
- 120 (27) The term "neutral (derived)" shall mean a neu-
- 121 tral point or connection established by the addition of a
- 122 "zig-zag" or grounding transformer to a normally un-
- 123 grounded delta power system.
- 124 (28) The term "nongassy mine" shall mean any coal
- 125 mine which is not classified as gassy.
- 126 (29) The term "operator" shall mean any firm, cor-
- 127 poration, partnership, or individual operating any coal
- 128 mine or part thereof.
- 129 (30) The term "permissible" shall mean any equip-

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ment, device, or explosive, that has been approved as permissible by the United States bureau of mines, and meets all requirements, restrictions exceptions, limitations and conditions attached to such classification by said

(31) The term "portable (trailing) cable" shall mean

134 bureau.

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- 136 a flexible cable or cord used for connecting mobile, porta-137 ble or stationary equipment in mines to a trolley system 138 or other external source of electric energy where per-139 manent mine wiring is prohibited or is impracticable. 140 (32) The term "shaft" shall mean a vertical opening through the strata that is or may be used for purposes of 141 142 ventilation, drainage and the hoisting and transportation of men and material, in connection with the mining of coal. 143 144 (33) The term "shot firer" shall mean any competent person having had at least three years' practical experi-145 146 ence in coal mines; who has a knowledge of ventilation, mine roof and timbering; and who has demonstrated 147 knowledge of mine gases and the use of a flame safety 148 lamp, by examination given him by the mine foreman. 149
 - (34) The term "slope" shall mean a plane or incline

- 15 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 151 roadway, usually driven to a coal seam from the surface
- 152 and used for the same purposes as a shaft.
- 153 (35) The term "superintendent" shall mean the person
- 154 who shall have, on behalf of the operator, immediate
- 155 supervision of one or more mines.
- 156 (36) The term "supervisor" shall mean a superinten-
- 157 dent, mine foreman, assistant mine foreman, or any per-
- 158 son specifically designated by the superintendent or mine
- 159 foreman to supervise work or employees and who is
- 160 acting pursuant to such specific designation and instruc-
- 161 tions.
- 162 (37) The term "wye-connected" shall mean a power
- 163 system connection in which one end of each phase wind-
- 164 ing of transformers or a.c. generators are connected to-
- 165 gether to form a neutral point, and the other ends of the
- 166 windings are connected to the phase conductors. A neu-
- 167 tral conductor may or may not be connected to the neu-
- 168 tral point, and the neutral may or may not be grounded.
- 169 (38) The term "zig-zag transformer (grounding
- 170 transformer)" shall mean a transformer intended pri-
- 171 marily to provide a neutral point for grounding purposes.

§22-2-4. Fans.

The ventilation of mines, the systems for which extend for more than two hundred feet underground, and which are opened after the effective date of this article, shall be produced by a mechanically operated fan or mechanically operated fans. Ventilation by means of a furnace is prohibited in any mine. The fan or fans shall be kept in continuous operation, unless written permission to do otherwise be granted by the director of the department of mines. In case of accident to a ventilating fan or its ma-10 chinery whereby the ventilation of the mine is seriously interrupted, immediate action shall be taken by the mine 12 operator or his management personnel, in a gassy mine, to cut off the power and withdraw the men from the face 13 14 regions or other areas of the mine affected. If the ventilation is restored in a reasonable time, the face regions and 15 other places in the affected areas where gas (methane) 16 is likely to accumulate, shall be re-examined by a certified or competent person and if found free of explosive gas, power may be restored and work resumed. If ventilation 20 is not restored in a reasonable time, all underground em-

17 [Enr. Mines and Mining Com. Sub. for S. B. No. 281 ployees shall be removed from the mine or the affected 22 areas. In mines classified as nongassy, when the ventila-23 tion is seriously interrupted by fan stoppage or failure, immediate action shall be taken by the mine management 24 25 to cut off the power and withdraw the men from the face 26 regions or other areas of the mine affected. If the ventila-27 tion is restored within a reasonable time, and face regions 28 and other places in the affected areas shall be re-examined 29 by a certified or other competent person, and if found in 30 safe condition, work may be resumed. If ventilation is not restored within a reasonable time, all underground em-31 32 ployees shall be removed from the mine or affected areas. 33 If the ventilation is not restored within thirty minutes in any mine the men shall be removed from the mine or 34 35 affected areas: Provided, That in mines liberating gas in large quantities the men shall be removed from the af-36 fected area unless the ventilation has been restored in 37 38 fifteen minutes. 39 All main fans installed after the effective date of this article, shall be located on the surface in fireproof hous-40

ings offset not less than fifteen feet from the nearest side

42 of the mine opening, equipped with fireproof air ducts, 43 provided with explosion doors or a weak wall, and operated from an independent power circuit. In lieu of the 44 requirements for the location of fans and pressure-relief 45 facilities, a fan may be directly in front of, or over, a mine opening: *Provided*, That such opening is not in direct line 47 with possible forces coming out of the mine if an explosion 48 49 occurs: Provided, however, That there is another opening 50 having a weak-wall stopping or explosion doors that would be in direct line with forces coming out of the mine. 51 52 All main fans shall be provided with pressure-recording gauges, or water gauges. A daily inspection shall be made 53 54 of all main fans and machinery connected therewith by a competent person and a record kept of the same in a book prescribed for this purpose, or by adequate facilities 56 provided to permanently record the performance of the 57 main fan and to give warning of an interruption to a fan. 59 Auxiliary blower or exhaust fans may be used to ventilate shaft-and-slope-sinking operations and their under-60 61 ground connections, rock tunnels being driven between coal beds or through faults and wants, or in the driving 62

In the event of a fire or explosion in any coal mine the ventilating fan or fans shall not intentionally be started, stopped, speed increased or decreased or the direction of the air current changed without the approval of the general mine foreman and, if he is not immediately available, a representative of the state department of mines. A duly authorized representative of the employees should be consulted if practical under the circumstances.

§22-2-5. Ventilation of mines in general.

The operator or mine foreman of every coal mine, whether worked by shaft, slope or drift, shall provide and hereafter maintain for every such mine adequate ventilation. In all mines the quantity of air passing through the last open crosscut between the intake and return in any set of entries shall be not less than six thousand cubic feet of air per minute and as much more as is necessary to dilute and render harmless any carry away flammable and harmful gases: Provided, That the quantity of air reaching the last crosscut in pillar sections may 10 be less than six thousand cubic feet per minute if at least six thousand cubic feet of air per minute is being deliver-12 13 ed to the intake of the pillar line. The air current shall under any conditions have a sufficient volume and velocity to reduce and carry away smoke from blasting and any 15 flammable or harmful gases. All active underground work-16 ing places in a mine shall be ventilated by a current of 17 18 air containing not less than nineteen and five-tenths per 19 cent of oxygen, not more than one per cent of carbon 20 dioxide, and no harmful quantities of other noxious or 21 poisonous gases.

22 Each mechanical working section newly developed in virgin coal hereafter shall be ventilated by a separate 23 24 split of air: Provided, That areas already under develop-25 ment and in areas where physical conditions prevent compliance with this provision the director of the depart-26 27 ment of mines may grant temporary relief from com-28 pliance until such time as physical conditions make com-29 pliance possible. The quantity of air reaching the last 30 crosscut shall not be less than six thousand cubic feet of air per minute and shall under any conditions have a 31

sufficient volume and velocity to reduce and carry away smoke and flammable or harmful gases from each work-

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ing face in the section.

As working places advance, crosscuts for air shall be made not more than eighty feet apart. Where necessary to render harmless and carry away noxious of flammable gases, line brattice or other approved methods or ventilation shall be used so as to properly ventilate the face. All crosscuts between the main intake and return airways not required for passage of air and equipment shall be closed

with stoppings substantially built with incombustible or

43 fire-resistive material so as to keep working places well vented: Provided, That in mines where it becomes neces-44 45 sary to provide larger pillars for adequate roof support. 46 working places shall not be driven more than two hun-47 dred feet without providing a connection that will allow the free flow of air currents. In such cases a minimum of 49 twelve thousand cubic feet of air a minute shall be de-50 livered to the last open crosscut and as much more as is 51 necessary to dilute and render harmless and carry away flammable and noxious gases. 52 53 In special instances for the construction of sidetracks, 54 haulageways, airways, or openings in shaft bottom or 55 slope bottom layout where the size and strength of pillars is important, the director of the department of mines may 56 57 issue a permit approving greater distances. The permit shall specify the conditions under which such places may 58 59 be driven. 60 In gassy mines a system of bleeder openings or air 61 courses designed to provide positive movement of air 62 through and /or around abandoned or caved areas, suf-63 ficient to prevent dangerous accumulation of gas in such

- 23 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 64 areas and to minimize the effect of variations in atmo-
- 65 spheric pressure shall be made a part of pillar recovery
- 66 plans projected after the effective date of this article.
- 67 If a bleeder return is closed as a result of roof falls or
- 68 water during pillar recovery operations, pillar opera-
- 69 tions may continue without reopening the bleeder return
- 70 so long as a minimum of twelve thousand cubic feet
- 71 of air per minute is delivered to the intake of the pillar
- 72 line.
- 73 Not more than sixty persons shall be permitted to work
- 74 in the same air current: Provided, That a larger number,
- 75 not exceeding eighty persons, may be allowed by the
- 76 director of the department of mines where it is imprac-
- 77 ticable to comply with the foregoing requirements.
- 78 No operator or mine foreman shall permit any person to
- 79 work where he is unable to maintain the quantity and
- 80 quality of the air current as heretofore required: Pro-
- 81 vided, That such provisions shall not prohibit the employ-
- 82 ment of men to make places of employment safe.
- 83 The ventilation of any mine shall be so arranged by
- 84 means of airlocks, overcasts, or undercasts, that the use of

- 85 doors on passageways where men or equipment travel may
- 86 be kept to a minimum. Where doors are used in a gassy
- 87 mine they shall be erected in pairs so as to provide a venti-
- 88 lated airlock, unless the doors are operated mechanically:
- 89 Provided, That such provisions shall not apply to doors
- 90 in or between panel or room entries. In mines not classi-
- 91 fied as gassy, single doors may be used, provided such
- 92 doors are closed promptly after men or equipment have
- 93 passed through them.
- 94 Overcasts or undercasts shall be constructed of incom-
- 95 bustible material and maintained in good condition.
- Where practicable, a crosscut shall be provided at or
- 97 near the face of each entry or room before such places
- 98 are abandoned.
- 99 Rooms, entries, airways, or other working places shall
- 100 not be driven in advance of air currents. Such provisions
- 101 shall not prohibit, as the room, entry or aircourse ad-
- 102 vances, the "necking" of any place for a distance not ex-
- 103 ceeding that actually required for the installation of
- 104 mining equipment in use at this location: Provided, That
- 105 such room necks or entries are kept free of accumula-

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106 tions of methane by use of line brattice or other adequate

107 means.

§22-2-7a. Movement of face mining equipment.

Mining equipment being transported or trammed underground, other than ordinary sectional movements,
shall be transported or trammed by qualified personnel
under the supervision of a certified foreman. To avoid
accidental contact where clearance vertically and horizontally is less than ten inches from any power line or
other obstruction, face equipment being transported or
trammed shall be reduced by the removal of such parts
and assemblies as may be necessary to maintain neces-

§22-2-13. Instruction of employees; annual examination of persons using flame safety lamps; records of examination.

sary cleanance.

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It shall be the duty of the mine foreman, or the assistant
mine foreman, of every coal mine in this state, to see that
every person employed to work in such mine shall, before beginning work therein, be instructed in the particular danger incident to his work in such mine, and be

furnished a copy of the mining laws and rules of such

- 7 mine. Every inexperienced person so employed shall
- 8 work under the direction of the mine foreman, his as-
- 9 sistant, or such other experienced worker as may be desig-
- 10 nated by the mine foreman or assistant, until he is famil-
- 11 iar with the danger incident to his work.
- 12 Persons whose duties require them to use a flame safety
- 13 lamp and other approved methane detectors shall be ex-
- 14 amined at least annually as to their competence by a
- 15 certified man and a record that such examination was
- 16 given, together with pertinent data relating thereto, shall
- 17 be kept on file by the operator and a copy shall be fur-
- 18 nished to the department of mines.

§22-2-37. Haulage roads and equipment; shelter holes; prohibited practices; signals; inspection.

The roadbed, rails, joints, switches, frogs and other ele-

- 2 ments of all haulage roads shall be constructed, installed
- 3 and maintained in a manner consistent with speed and
- 4 type of haulage operations being conducted to insure safe
- 5 operation.
- 6 Track switches, except room and entry development
- 7 switches, shall be provided with properly installed throws,

- 27 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 8 bridle bars and guard rails; switch throws and stands,
- 9 where possible, shall be placed on the clearance side.
- 10 Haulage roads on entries developed after the effective
- 11 date of this article shall have a continuous unobstructed
- 12 clearance of at least twenty-four inches from the farthest
- 13 projection of any moving equipment on the clearance side.
- 14 On haulage roads where trolley lines are used, the clear-
- 15 ance shall be on the side opposite the trolley lines.
- 16 On the trolley wire or "tight" side, there shall be at
- 17 least six inches of clearance from the farthest projection
- 18 of any moving equipment. On haulage roads developed
- 19 after the effective date of this article, where conditions
- 20 permit there shall be a clearance of twelve inches main-
- 21 tained on the tight or wire side, but in no instance shall
- 22 the clearance be less than six inches.
- 23 The clearance space on all haulage roads shall be kept
- 24 free of loose rock, coal, supplies or other materials:
- 25 Provided, That not more than twenty-four inches need be
- 26 kept free of such obstructions.
- 27 Ample clearance shall be provided at all points where

- 28 supplies are loaded or unloaded along haulage roads or
- 29 conveyors.
- 30 Shelter holes shall be provided along haulage entries
- 31 driven after the effective date of this article where loco-
- 32 motive, rope or animal haulage is used. Such shelter holes
- 33 shall be spaced not more than one hundred feet apart.
- 34 Except where the trolley wire is six feet six inches or
- 35 more above the roadbed or guarded effectively at the shel-
- 36 ter holes, they shall be on the side of the entry opposite
- 37 the trolley wire.
- 38 Shelter holes made after the effective date of this article
- 39 shall be at least five feet in depth, not more than four feet
- 40 in width, and as high as the traveling space. Room necks
- 41 and crosscuts may be used as shelter holes even though
- 42 their width exceeds four feet.
- 43 Shelter holes shall be kept clear of refuse and other
- 44 obstructions.
- 45 Shelter holes shall be provided at switch throws, and
- 46 manually operated permanent doors, except where more
- 47 than six feet of clearance is maintained, and at room
- 48 switches.

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- 49 No steam locomotive shall be used in mines where men
- 50 are actually employed in the extraction of coal, but this
- 51 shall not prevent operation of a steam locomotive through
- 52 any tunnel haulway or part of a mine that is not in actual
- 53 operation and producing coal.
- 54 Underground equipment powered by internal combus-
- 55 tion engines using petroleum products, alcohol, or any
- 56 other compound shall not be used in a coal mine unless
- 57 such equipment has been approved by the United States
- 58 bureau of mines for underground use in coal mines and
- 59 only then when this equipment is maintained in com-
- 60 pliance with the requirements of the approved schedule.
- 61 Locomotives, mine cars, supply cars, shuttle cars and all
- 62 other haulage equipment shall be maintained in a safe
- 63 operating condition. Each locomotive shall be equipped
- 64 with a suitable lifting jack and handle. An audible warn-
- 65 ing device and headlights shall be provided on each loco-
- 66 motive and each shuttle car. All other mobile equipment,
- 67 using the face areas of the mine, purchased after the effec-
- 68 tive date of this article, shall be provided with a conspicu-
- 69 ous light or other effective method, so as to reduce the
- 70 possibility of collision.

- 71 No persons other than those necessary to operate a trip
- 72 or car shall ride on any loaded car or on the outside of
- 73 any car.
- 74 The pushing of trips, except for switching purposes, is
- 75 prohibited on main haulage roads: Provided, That this
- 76 does not prohibit the use of a pusher locomotive to assist
- 77 the locomotive pulling a trip. Motormen and trip riders
- 78 shall use care in handling locomotives and cars. It shall
- 79 be their duty to see that there is a conspicuous light on
- 80 the front and rear of each trip or train of cars when in
- 81 motion: Provided, That trip lights need not be used on
- 82 cars being shifted to and from loading machines, on cars
- 83 being handled at loading heads during gathering oper-
- 84 ations at working faces or on trips being pulled by ani-
- 85 mals. No persons shall ride on locomotives or loaded cars
- 86 unless granted permission by the mine foreman.
- 87 No motorman, trip rider or brakeman shall get on or off
- 88 cars, trips, or locomotives while they are in motion, ex-
- 89 cept that a trip rider or brakeman may get on or off the
- 90 rear end of a slowly moving trip or the stirrup of a slowly

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- 91 moving locomotive to throw a switch, align a derail or
- 92 open or close a door.
- 93 Flying or running switches and riding on the front
- 94 bumper of a car or locomotive are prohibited. Back poling
- 95 shall be prohibited except with precaution to the nearest
- 96 turning point (not over eighty feet), or when going up
- 97 extremely steep grades and then only at slow speed. The
- 98 operator of a shuttle car shall face in the direction of
- 99 travel except during the loading operation when he shall
- 100 face the loading machine.
- 101 A system of signals, methods or devices shall be used to
- 102 provide protection for trips, locomotives and other equip-
- 103 ment coming out onto tracks used by other equipment.
- 104 Where a dispatcher is employed to control trips, traffic
- 105 under his jurisdiction shall move only at his direction.
- 106 Motormen shall inspect locomotives and report any me-
- 107 chanical defects found to the proper supervisor before a
- 08 locomotive is put in operation.
- 109 A locomotive following another trip shall maintain a
- 110 distance of at least three hundred feet from the rear end

of the trip ahead unless such locomotive is coupled to the trip ahead.

§22-2-38. Transportation of men.

Man trips shall be pulled (unless self-propelled) at safe speeds consistent with the condition of roads and type of equipment used, but not to exceed twelve miles an hour, 3 except where special substantially covered man-trip cars 4 are used. Each man trip shall be under the charge of a certified person or other competent person designated by 6 a mine foreman or assistant mine foreman. It shall be 7 operated independently of any loaded trip of coal or other heavy material, but may transport tools, small machine parts and supplies. When mine cars are used for man trips 10 11 on steep grades, a locomotive shall be used on each end of 12 the trip.

- 13 Cars on the man trip shall not be overloaded, and suffi-
- 14 cient cars in good mechanical condition shall be provided.
- 15 Where "drop-bottom" cars are used, special safety pre-
- 16 cautions shall be taken.
- 17 No person shall ride under the trolley wire unless suit-
- 18 ably covered man cars are used.

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- 19 Men shall not load or unload before the cars in which
- 20 they are to ride, or are riding, come to a full stop. Men
- 21 shall proceed in an orderly manner to and from man trips.
- When belts are used for transporting men, a minimum
- 23 clearance of eighteen inches shall be maintained between
- 24 the belt and the roof or crossbars, projecting equipment,
- 25 cap pieces, overhead cables, wiring and other objects.
- 26 Where the height of the coal seam permits, the clearance
- 27 shall not be less than twenty-four inches.
- 28 Unless a greater speed is allowed by special permission
- 29 from the director of the department of mines, in which
- 30 event the conditions, limitations and rules imposed in con-
- 31 nection with the grant of such permission shall be ob-
- 32 served, the belt speed shall not exceed two hundred fifty
- 33 feet per minute where the minimum overhead clearance
- 34 is eighteen inches, or three hundred feet per minute where
- 35 the minimum overhead clearance is twenty-four inches,
- 36 while men are loading, unloading, or being transported.
- 37 A signaling system or method shall be provided for stop-
- 38 ping the belt and men shall ride not less than six feet
- 39 apart.

- 40 An assistant mine foreman or some other person desig-
- 41 nated by the mine foreman shall supervise the loading
- 42 and unloading of belts and man trips. Where men are re-
- 43 quired to regularly cross over belts, adequate and safe
- 44 facilities shall be provided.
- 45 Adequate clearance and proper illumination shall be
- 46 provided where men board or leave conveyor belts.

§22-2-39. Electricity; general provisions.

Operators of coal mines in which electricity is used as

- 2 a means of power shall comply with the following pro-
- 3 visions:
- 4 All surface transformers, unless of a construction which
- 5 will eliminate shock hazards, or unless installed at least
- 6 eight feet above ground, shall be enclosed in a house or
- 7 surrounded by a fence at least six feet high. If the en-
- 8 closure is of metal, it shall be grounded effectively. The
- 9 gate or door to the enclosure shall be kept locked at all
- 10 times, unless authorized persons are present.
- 11 Underground transformers purchased after the effective
- 12 date of this article, shall be air cooled or cooled with non-
- 13 inflammable liquid or inert gas.

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- 14 Underground stations containing transformers or cir-
- 15 cuit breakers filled with inflammable oil shall be provided
- 16 with door sills or their equivalent, which will confine the
- 17 oil if leakage or explosion occurs, and shall be of fireproof
- 18 construction.
- 19 Transformers shall be provided with adequate overload
- 20 protection.
- 21 Portable or semiportable battery charging units shall be
- 22 operated on a separate split of air: Provided, That such
- 23 units may be operated on intake air if a minimum of fif-
- 24 teen thousand cubic feet per minute is circulating for one
- 25 tray of batteries and five thousand cubic feet per minute
- 26 additional for each tray added. The rate of charging by
- 27 such units shall not be less than four hours to fully charge
- 28 a tray of batteries.
- 29 Battery charging stations, motor generator sets, rotary
- 30 converters and oil filled transformers and switches, used
- 31 underground shall be housed in fireproof buildings venti-
- 32 lated by a separate split of air direct to the main return
- 33 (rectifiers excepted).

- 34 All power wires and cables entering a mine shall be
- 35 provided with lightning arrestors at points of entry.
- 36 "Danger—high voltage" signs shall be posted conspicu-
- 37 ously on all transformer enclosures, high-potential switch-
- 38 boards and other high-potential installations.
- 39 Circuit breakers or other overload devices shall be pro-
- 40 vided to protect power circuits.
- 41 Insulating platforms of wood, rubber, or other suitable
- 42 non-conductive material shall be kept in place at each
- 43 switchboard and at stationary machinery where shock
- 44 hazards exist.
- 45 All power wires and cables in hoisting shafts, slopes
- 46 and power boreholes shall be properly insulated, provided
- 47 with lightning arrestors, substantially installed and well
- 48 maintained.
- 49 All power wires, except training cables, especially de-
- 50 signed cable used as electrical conductors to underground-
- 51 rectifier or transformer stations, portable power cables or
- 52 bare or insulated ground and return wires, shall be sup-
- 53 ported on well-installed insulators and shall not contact
- 54 combustible material, roof or ribs.

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- 55 Trolley and feeder wires shall be installed as follows:
- 56 Where installed on permanent haulage, after the effective
- 57 date of this article, they shall be: (1) At least six inches
- 58 outside the track gauge line; (2) provided with cutout
- 59 switches at intervals of not more than two thousand feet
- 60 and near the beginning of all branch lines; and (3) kept
- 61 taut and not permitted to touch the roof, rib, or crossbars.
- 62 Particular care shall be taken where they pass through
- 63 door openings to preclude bare wires from coming in con-
- 64 tact with combustible material.
- 65 Trolley or bare feeder cables shall be guarded ade-
- 66 quately where it is necessary for men to pass or work
- 67 under them regularly unless the wires are more than six
- 68 and one-half feet above the top of the rail. They shall also
- 69 be guarded adequately on both sides of doors, at all sta-
- 70 tions designated for the loading and unloading of man
- 71 trips, and at sandboxes.
- 72 After the effective date of this article, in new under-
- 73 ground installations of electric face equipment in new
- 74 mines the difference in potential between any two points
- 75 in the electrical circuits, or between any point in the elec-

76 trical circuits and the ground, shall not exceed six hun-77 dred and fifty volts. No provision of this section shall pro-78 hibit the use of higher voltages of alternating current on 79 service lines to rectifiers, converters, transformers or 80 switches connected thereto located in areas out by the 81 immediate face regions: Provided. That electrically face 82 operated equipment used in underground mines may be 83 operated at higher voltages if the conductor in the trailing cable is surrounded by a flexible grounded metallic sheath, 84 ground current is limited by acceptable methods, and the 85 86 ground circuit is continuously monitored in a method ap-87 proved by the director of the department of mines. In a gassy mine, trolley, feeder wires, mine power cen-88 ters, rectifiers and distribution centers shall not extend 89 90 beyond the last open crosscut and shall be kept at least one hundred and fifty feet from open pillar workings. 91 Trolley wires and feeder wires shall be anchored securely, 92 insulated, and properly identified at their ends. Metallic 93 frames, casings, and other enclosures of stationary electric equipment that can become "alive" through failure of in-95

- 39 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 96 sulation or by contact with energized parts shall be
- 97 grounded effectively.
- 98 Metal frames, supporting structures and enclosures of
- 99 sub-stations or switching station apparatus shall be
- 100 grounded effectively.
- 101 Lighting arrestors suitable for the voltage of the system
- 102 shall be installed on each ungrounded conductor for each
- 103 exposed feeder circuit entering the mine.
- 104 Capacitors used for power factor correction shall be
- 105 nonflammable liquid filled. Suitable drain off resistors or
- 106 other means to protect workmen against electric shock
- 107 following removal of power shall be provided.
- 108 Where a.c. to d.c. conversion equipment is used to sup-
- 109 ply direct current for shuttle cars or other face equipment,
- 110 adequate electrical protection shall be provided on either
- 111 the alternating current side and/or the direct current side
- 112 of the conversion equipment.
- Where both a.c. and d.c. equipment is operating in the
- 114 same mine the grounding systems shall not be intercon-
- 115 nected.
- The use of "jumpers", as a supplement for feeder or

- 117 trolley lines, are permitted if they are installed in the
- 118 same manner as the feeder or trolley line and are of ade-
- 119 quate capacity.
- 120 All cables shall be of the approved type and trailing
- 121 cables shall be flame resistant.
- 122 Power circuits servicing alternating current face equip-
- 123 ment shall include a neutral grounding circuit, either di-
- 124 rect or derived, the inby end of which shall be connected
- 125 only to the equipment machine frame.
- 126 Each individual alternating current power circuit (trail-
- 127 ing cable) furnishing power to mining equipment shall be
- 128 protected from short circuits by means of a circuit breaker
- 129 which will open all three phases of the circuit simul-
- 130 taneously.
- Where electric motors are operating inside of any coal
- 132 mine they shall be provided with correct overload pro-
- 133 tection.
- 134 All unattended underground permanent belt conveyor
- 135 drives shall be provided with an automatic spray system
- 136 or its equivalent.
- 137 All unattended underground loading points where elec-

- 41 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 138 tric driven hydraulic systems are used shall utilize a fire-
- 139 proof oil or emulsion, unless the electrical wiring and hy-
- 140 draulic systems are separated.
- 141 When direct current power cables enter a mine by way
- 142 of a borehole, the bottom or area around the borehole
- 143 shall be adequately fireproofed.
- Before major electrical changes are made to permissible
- 145 equipment for use in a gassy mine, they shall be approved
- 146 by the director of the department of mines.
- 147 Where installed after the effective date of this section,
- 148 high-voltage lines or cables entering a mine shall have
- 149 circuit breakers or a similar approved protective device.
- 150 Diodes or similar devices may be used as an equivalent
- 151 frame grounding device.
- When two or more trailing cables junction to the same
- 153 power car or transformer, means shall be provided to
- 154 eliminate the possibility of cross-connecting or connecting
- 155 to the wrong size breaker.
- 156 All power transformers shall be provided with adequate
- 157 over-load protection. A visual and suitable means of dis-
- 158 connecting the primary line of the transformers shall be
- 159 provided.

160 In new installations made after the effective date of this

161 section, lightning arrestors shall be connected to a low

162 resistance grounding medium on the surface which shall

163 be separated from system and equipment grounds by a

164 distance of not less than fifty feet.

165 At locations where cables cross regular haulage or

166 travelways, or where equipment must pass, unless pro-

167 tected by sufficient height, the cables shall be installed in

168 a trench in the roof, protected by some mechanical means,

169 or buried at least twelve inches below combustible ma-

170 terial and adequately protected from crushing by the

171 weight of equipment passing over it.

172 Underground high-voltage main feeder cables shall ex-

173 tend to high-voltage distribution centers with breakers or

174 disconnect switches supplying the branch circuits. Discon-

175 necting devices shall be incorporated to provide visual

176 evidence that the circuit is de-energized when the

177 switches are opened.

178

Permanent high-voltage cables shall be installed only in

179 well maintained and accessible passageways of the mine

180 and when installed in haulageways shall be supported on

- 43 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 181 hangers and/or messenger wire supported from the roof
- 182 and/or buried. Extra lengths may be stored in a workman-
- 183 like manner, vertically on suitable supports, or horizon-
- 184 tally in a protected location.
- 185 Circuit breakers and disconnecting switches on high
- 186 voltage circuits underground shall be adequately marked
- 187 for identification and location. Where work is to be done
- 188 on these circuits or equipment, a positive method shall be
- 189 provided for removing the power in a manner to prevent
- 190 it from returning while the men are working.
- 191 Reverse current protection shall be provided at storage
- 192 battery charging stations to prevent the storage batteries
- 193 from energizing the power circuits in the event of power
- 194 failure.

§22-2-50. Procurement of dust-tight electrical equipment; dust control; repairs; welding; handrails and toeboards.

In unusually dusty locations, electric motors, switches

- 2 and controls shall be of dust-tight construction, or en-
- 3 closed with reasonably dust-tight housings or enclosures.
- 4 Open type motors, switches or controls in use at the effec-
- 5 tive date of this article in tipples and cleaning plants in

- 6 unusually dusty locations may be continued in use until
- 7 such dust-tight equipment can be procured, or until they
- 8 can be provided with reasonably dust-tight housings or
- 9 enclosures.
- 10 Means and methods shall be provided to assure that
- 11 structures and the immediate area surrounding the same
- 12 shall be reasonably free of coal dust accumulations.
- Where coal is dumped at or near air intake openings,
- 14 reasonable provisions shall be made to prevent dust from
- 15 entering the mine.
- Where repairs are being made to the plant, proper scaf-
- 17 folding and proper overhead protection shall be provided
- 18 for workmen wherever necessary.
- 19 Welding shall not be done in dusty atmospheres and
- 20 dusty locations shall be well cleaned, and fire-fighting ap-
- 21 paratus shall be readily available during welding.
- 22 Stairways, elevated platforms and runways shall be
- 23 equipped with handrails. Railroad car trimmer platforms
- 24 are excepted from such requirement.
- 25 Elevated platforms and stairways shall be provided with
- 26 toeboards where necessary, and they shall be kept clear
- 27 of refuse and ice and maintained in good repair.

45 [Enr. Mines and Mining Com. Sub. for S. B. No. 281 28 Personnel who are required frequently and regularly to travel on belts or chain conveyors extended to heights of 29 30 more than ten feet, shall be provided with adequate space and protection in order that they may work safely. 31 32 Permanent ladders extending more than ten feet shall be 33 provided with back guards. Walkways around thickeners that are less than four feet above the walkway shall be 34 35 adequately guarded. Employees required to work over thickeners shall wear a safety harness adequately se-37 cured, unless walkways or other suitable safety devices 38 are provided.

§22-2-61. Communication with outlets; safe roadways for emergencies; hoisting equipment at shaft outlets; limitation of section.

No operator or mine foreman of any coal mine shall

employ any person to work in such mine, or permit any

persons to be in the mine for the purpose of working

therein, unless they are in communication with at least

two openings, or outlets, to each seam, separated by nat
ural strata, such openings to be not less than three hun
dred feet apart, if the mine be worked by shaft; if the

mine be worked by shaft and slope, such openings shall be separated by one hundred feet of natural strata; and not less than fifty feet apart at the outlets, if worked by 10 slope or drift; but this requirement of a distance of 12 three hundred feet between openings or outlets to shaft mines shall not apply where such openings or outlets have been made prior to the effective date of this article. To 14 each of the outlets there shall be provided from the 15 16 interior of the mine a safe and available roadway, properly drained, which shall at all times, while the mine is 17 in operation, be kept free from all obstructions that might 18 19 prevent travel thereon in case of an emergency. If either 20 of the outlets be by shaft, it shall be fitted with safe and available appliances, such as stairs or hoisting ma-21 22 chinery, which shall at all times when men are under-23 ground be kept in order and ready for immediate use, whereby persons employed in the mine may readily 24 25 escape in case of accident.

There shall be at least two separate and distinct travelable passageways, one of which may be the haulageway, to be designated as escapeways from each working sec-

- 47 FEnr. Mines and Mining Com. Sub. for S. B. No. 281 tion to the surface of every mine. Adequate direction 30 signs shall be posted, escapeways shall be inspected and 31 traveled at least once every two weeks by a certified fore-32 man fire boss or other competent person, and a written report thereon shall be kept on the surface. 33 34 This section shall not apply to any mine work while work is being prosecuted with reasonable diligence in 35 making communications between outlets, necessary re-36 pairs, or removing obstructions, so long as not more than 37 twenty persons are employed at any one time in the 38 39 mine; neither shall it apply to any mine, or part of a 40 mine, in which a second outlet has been rendered unavailable by reason of the final robbing of pillars, pre-41 paratory to abandonment, so long as not more than 42 43 twenty persons are employed therein at any one time; but before a limited number of men are so permitted 44 45 to work, approval of the necessity therefor shall be 46 obtained from the department of mines.
- §22-2-61a. Coal storage bins; recovery tunnels; coal storage piles.

Coal storage bins hereafter constructed with vertical 2 sides fifty feet or over in height shall be provided with

- 3 ventilators and/or louvers to provide adequate venti-
- 4 lation. Where roofs are constructed over coal storage
- 5 bins, adequate ventilation shall be provided by stacks,
- 6 ventilators, louvers or mechanical means.
- 7 Where cutting or welding is performed at any location
- 8 where coal is stored, means of prompt extinguishment
- 9 of any fire accidentally started shall be provided, and
- 10 the area where cutting or welding is performed shall be
- 11 adequately watered down and rock-dusted.
- 12 A competent person shall test for methane with a
- 13 methane detector, prior to and during cutting and weld-
- 14 ing operations inside or underneath a coal storage bin.
- 15 Electric motors, switches and controls for coal storage
- 16 bins hereafter acquired shall be of dust-tight construction.
- 17 Repairs to electric equipment shall not be made when
- 18 the surrounding atmosphere contains dangerous amounts
- 19 of gas or dust.
- Where electric lights are used in recovery tunnels of
- 21 over one hundred feet in length, the wiring shall be in
- 22 rigid conduit and shall be enclosed in waterproof recep-
- 23 tacles.

- 49 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 24 An escapeway shall be provided from any recovery
- 25 tunnel hereafter constructed, to a safe place on the sur-
- 26 face; such escapeway shall be at least thirty inches in
- 27 diameter and, where inclined, a ladder shall be provided
- 28 to extend the full length of the escapeway to facilitate
- 29 emergency exit.
- 30 Extreme caution shall be exercised by all employees
- 31 required to work at or near coal storage piles during
- 32 coal recovery operations to avoid injury by coal slides
- 33 or by being in or drawn into a chute.

§22-2-61b. Thermal coal dryers and plants.

Thermal coal dryer plants shall be hereafter constructed,

- 2 maintained and operated in compliance with the follow-
- 3 ing provisions:
- 4 Good housekeeping shall be practiced in and around
- 5 thermal dryer plants.
- 6 Adequate fire fighting facilities shall be provided on all
- 7 floors.
- 8 When welding and cutting operations are to be per-
- 9 formed in a dryer structure, the area shall be wetted
- 10 down thoroughly and adequate fire-fighting apparatus
- 11 shall be readily available during the operation.

- 12 Only qualified persons shall be permitted to operate
- 13 dryers; however, this provision shall not prohibit qualified
- 14 persons from training other persons to become qualified
- 15 operators.
- 16 Dryer control panels shall be provided with audible and
- 17 visible alarm devices; such devices should be adjusted to
- 18 function at somewhat less than maximum dryer tempera-
- 19 ture.
- 20 A by-pass or relief stack equipped with an automatic-
- 21 ally operated damper shall be provided for by-passing
- 22 gases from the heating units to the outside atmosphere
- 23 during emergency or normal shutdown operations.
- 24 Thermal coal dryers hereafter installed shall not be
- 25 enclosed, except that roofs may be used. Whenever it is
- 26 deemed necessary to inclose thermal dryers, such equip-
- 27 ment shall be in a fireproof structure.
- 28 Dryer installations and discharge stacks shall be pro-
- 29 tected with adequate explosion release vents that open to
- 30 the outside atmosphere.
- 31 Thermal coal dryers shall be located at a safe distance
- 32 from tipples, cleaning plants, mine openings and surface

- 51 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 33 buildings, such as oil storage areas, explosives magazines,
- 34 and other buildings where coal dust, sparks and flames
- 35 are likely to enter and become ignited or otherwise cause
- 36 danger of fires.
- 37 Dryers shall be equipped with quick-response heat con-
- 38 trol device which, in the event of superelevated tempera-
- 39 tures, will automatically divert the hot inlet gases into a
- 40 by-pass stack thereby by-passing the drying chamber and,
- 41 at the same time, will stop the fuel being supplied to the
- 42 air heater.
- 43 All dryers, conveyors and other fine coal transporting
- 44 machines shall be constructed as dust tight as practicable.
- 45 Where necessary, such equipment shall be provided with
- 46 removable covers for inspection and cleaning and shall be
- 47 provided with vent pipes to the outside atmosphere to
- 48 permit the escape of distilled gases.
- 49 Dryers shall be examined thoroughly after normal and
- 50 emergency shutdown for fires and coal dust accumula-
- 51 tions.
- 52 Dryer controls, valves, and mechanical equipment shall
- 53 be frequently inspected and no dryer shall be operated
- 54 with defective mechanical equipment.

- 55 The gauges of temperature control instruments shall
- 56 be of the recording type.
- 57 Operating rules suitable for the characteristics of each
- 58 dryer system and the materials processed shall be devel-
- 59 oped and shall be available at the control panel.
- 60 Electrical equipment, electrical wiring and lighting fix-
- 61 tures shall be of dust-tight construction.
- 62 Adequate illumination shall be provided.
- 63 Dryers shall not be operated beyond their rated evapo-
- 64 ration capacity.
- 65 Fluid bed dryers shall be provided with water sprays of
- 66 sufficient capacity for use in event of fire.
- 67 After shutdowns, thermal dryers shall be cleared of
- 68 hot coals so as to minimize ignitions on succeeding start-
- 69 ups.
- 70 Thermal coal dryers previously installed in a tipple
- 71 or cleaning plant shall be separated where practicable
- 72 from other working areas by substantial partitions capa-
- 73 ble of providing greater resistance to explosion pres-
- 74 sures than an exterior wall or walls.
- 75 When it is necessary to use extension cables for emer-

- 53 [Enr. Mines and Mining Com. Sub. for S. B. No. 281
- 76 gency illumination, such lighting devices shall be dust-
- 77 tight and adequately guarded. When it becomes neces-
- 78 sary to perform work in dryer system bins or any other
- 79 dusty areas, permissible cap lamps shall be used for
- 80 illumination.

ARTICLE 6. CERTIFICATION OF COAL MINERS.

§22-6-5. Examination to be practical; certificates not transferable; how certificates to be issued.

All examinations shall be conducted in the English

- 2 language and shall be of a practical nature, so as to de-
- 3 termine the competency and qualifications of the appli-
- 4 cant to engage in the mining of bituminous coal with
- 5 reasonable safety to himself and his fellow employees.
- 6 No applicant shall be certified as qualified or competent
- 7 who (1) has had less than six months' practical experience
- 8 as a miner or as a miner apprentice, or (2) lacks a sound
- 9 knowledge of first aid. Evidence of satisfactory comple-
- 10 tion of a course of instruction in first aid offered by the
- 11 West Virginia department of mines, the federal bureau
- 12 of mines or by such other sponsor as the director may
- 13 approve, may be received as proof of competence in first
- 14 aid without further examination.

- 15 During this six-months' period the the applicant shall
- 16 complete a course in the fundamentals of first aid and in
- 17 general mining practices offered by the West Virginia de-
- 18 partment of mines or by such other sponsor as the director
- 19 may approve.
- 20 Applicants shall be examined under oath and inspectors
- 21 shall have power to administer oaths to all applicants and
- 22 witnesses.
- 23 If the inspector examining the applicant finds the ap-
- 24 plicant qualified and competent to be a coal miner, he
- 25 shall issue to the applicant a certificate of qualification
- 26 and competency in such form as shall be prescribed by
- 27 the director, which shall entitle the holder thereof to be
- 28 employed and work as a coal miner in any mine in this
- 29 state.
- 30 Certificates shall not be transferable and an attempt to
- 31 transfer a certificate shall be deemed a violation of this
- 32 article.

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The Joint Committee on Enrolled Bills hereby certifies that the foregoing bill is correctly enrolled. Chairman Senate Committee Chairman House Committee Originated in the Senate. To take effect from passage. Homen Reger Clerk of the Senate (ABlankenship Howard Sire President of the Senate Speaker House of Delegates The within approved this the 21 day of March, 1967. Hulett C. Inn

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Governor

PRESENTED TO THE GOVERNOR
Date 3/31/67
Time 2:20pm